

SAFETY DATA SHEET

Creation Date 14-Mar-2012

Revision Date 29-Mar-2024

Revision Number 3

1. Identification

Product Name

Hexamethyleneimine

Cat No. : B24007

CAS No Synonyms 111-49-9 Homopiperidine; HMI

Recommended Use Uses advised against

Laboratory chemicals. Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

<u>Company</u>

Thermo Fisher Scientific Chemicals, Inc. 30 Bond Street Ward Hill, MA 01835-8099 Tel: 800-343-0660 Fax: 800-322-4757

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11 Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99 **CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids Acute oral toxicity Acute Inhalation Toxicity - Dusts and Mists Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation Category 2 Category 2 Category 3 Category 1 B Category 1

Label Elements

Signal Word Danger

Hazard Statements

Highly flammable liquid and vapor Fatal if swallowed Causes severe skin burns and eye damage Toxic if inhaled



Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling Do not eat, drink or smoke when using this product Use only outdoors or in a well-ventilated area Do not breathe dust/fume/gas/mist/vapors/sprav Wear protective gloves/protective clothing/eye protection/face protection Keep away from heat/sparks/open flames/hot surfaces. - No smoking Keep container tightly closed Ground/bond container and receiving equipment Use explosion-proof electrical/ventilating/lighting equipment Use only non-sparking tools Take precautionary measures against static discharge Keep cool Response Immediately call a POISON CENTER or doctor/physician Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Skin IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower Wash contaminated clothing before reuse Eves IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Ingestion Rinse mouth Do NOT induce vomiting Fire In case of fire: Use CO2, dry chemical, or foam for extinction Storage Store locked up Store in a well-ventilated place. Keep container tightly closed Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

3. Composition/Information on Ingredients

Component	CAS No	Weight %
Hexamethyleneimine	111-49-9	>95

4. First-aid measures

General Advice

Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required. If not breathing, give artificial respiration.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects Notes to Physician	Difficulty in breathing. Causes burns by all exposure routes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
	Treat symptomationly
	5 Fire-fighting measures

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	18 °C / 64.4 °F
Method -	No information available
Autoignition Temperature	255 °C / 491 °F
Explosion Limits Upper Lower Sensitivity to Mechanical Impac Sensitivity to Static Discharge	9.90% 1.60% t No information available No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂). Thermal decomposition can lead to release of irritating gases and vapors.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

<u>NFPA</u> Health 4	Flammability 3	Instability 0	Physical hazards N/A
	6. Accidental rel	lease measures	
Personal Precautions	people away from and upw	uipment as required. Evacuate rind of spill/leak. Ensure adequa recautionary measures against	

Environmental Precautions	Should not be released into the environment.
Methods for Containment and Cle Up	ean Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.
	7. Handling and storage
Handling	Do not breathe mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Wear personal protective equipment/face protection. Do not ingest. If swallowed then seek immediate medical assistance. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.
Storage.	Keep away from heat, sparks and flame. Flammables area. Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Incompatible Materials. Strong oxidizing agents. Strong acids.
8. 1	Exposure controls / personal protection
Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limitsestablished by the region specific regulatory bodies.
Engineering Measures	Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.
Personal Protective Equipment	
Eye/face Protection	Tight sealing safety goggles. Face protection shield.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended Filter type:	Particulates filter conforming to EN 143. Ammonia and organic ammonia derivatives filter. Type K. Green. conforming to EN14387.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.
	9. Physical and chemical properties
Physical State Appearance Odor	Liquid Light yellow Ammonia-like

Fliysical State
Appearance
Odor
Odor Threshold
рН
Melting Point/Range
Boiling Point/Range
Flash Point
Evaporation Rate
Flammability (solid,gas)
Flammability or explosive limits
Upper
Lower
Vapor Pressure
Vapor Density

3.4

No information available No information available -37 $^\circ\text{C}$ / -34.6 $^\circ\text{F}$

18 °C / 64.4 °F No information available

7.4 mmHg @ 21 °C

Not applicable

9.90% 1.60%

138 °C / 280.4 °F @ 760 mmHg

Specific Gravity
Solubility
Partition coefficient; n-octanol/water
Autoignition Temperature
Decomposition Temperature
Viscosity
Molecular Formula
Molecular Weight

0.880 No information available No data available 255 °C / 491 °F > 300°C No information available C6 H13 N 99.17

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.
Incompatible Materials	Strong oxidizing agents, Strong acids
Hazardous Decomposition Product	s Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO ₂), Thermal decomposition can lead to release of irritating gases and vapors
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Acute Toxicity

Product Information

Component Informa	tion						
Component		LD50 Oral			LC50 Inhalation		
Hexamethyleneimine 400 r		400 mg/kg(Rat)	00 mg/kg (Rat) 3160-5010 mg/kg (Rabbit)		2.77 mg	2.77 mg/L/4h (Rat)	
Toxicologically Syne	ergistic	No information av	ailable				
Products							
Delayed and immedi	iate effects	as well as chronic effe	ects from short an	d long-term expos	sure		
Irritation		No information ava	ailable				
Sensitization No information available							
Carcinogenicity		The table below in	ndicates whether ea	ach agency has liste	ed any ingredient	as a carcinogen.	
Component	CAS N	o IARC	NTP	ACGIH	OSHA	Mexico	
Hexamethyleneimine	111-49-	9 Not listed	Not listed	Not listed	Not listed	Not listed	
Mutagenic Effects		No information ava	ailable				
Reproductive Effects		No information ava	No information available.				
Developmental Effect	cts	No information available.					
Teratogenicity		No information ava	No information available.				
STOT - single expos STOT - repeated exp		None known None known					
Aspiration hazard No information available							

Symptoms / effects, both acute and Inhalation of high vapor concentrations may cause symptoms like headache, dizziness,

delayed	tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation			
Endocrine Disruptor Information	No information available			
Other Adverse Effects	The toxicological properties have not been fully investigated.			
	12. Ecologica	I information		
<u>Ecotoxicity</u> Do not empty into drains.				
Persistence and Degradability	Persistence is unlikely			
Bioaccumulation/ Accumulation	No information available.			
Mobility	Will likely be mobile in the environment due to its water solubility.			
Compone	nt	log Pow		
Hexamethylen	eimine	1.7		
	13. Disposal c	onsiderations		
Waste Disposal Methods	hazardous waste. Chemic	s must determine whether a discarded chemical is classified as a al waste generators must also consult local, regional, and regulations to ensure complete and accurate classification.		
	14. Transpor	t information		
DOT UN-No Proper Shipping Name Hazard Class	UN2493 HEXAMETHYLENEIMINE 3			
Subsidiary Hazard Class	3 8; 6.1			

Hazard Class	3
Subsidiary Hazard Class	8; 6.1
Packing Group	ll
TDG	
UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8; 6.1
Packing Group	II
IATA	
UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8
Packing Group	ll
IMDG/IMO	
UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8
Packing Group	ll
	15. Regulatory information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
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Hexamethyleneimine	111-49-9	Х	ACTIVE	-
Tiexametryleneimite	111 10 0	χ.	, 101112	

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

Not applicable TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Hexamethyleneimine	111-49-9	Х	-	203-875-9	Х	Х	Х	Х	Х	97-3-24

KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)	Not applicable
Clean Air Act	Not applicable
OSHA - Occupational Safety and Health Administration	Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Hexamethyleneimine	Х	Х	-	-	-

U.S. Department of Transportation

Reportable Quantity (RQ):	Ν
DOT Marine Pollutant	Ν
DOT Severe Marine Pollutant	Ν

U.S. Department of Homeland This product does not contain any DHS chemicals. Security

Other International Regulations

Mexico - Grade

Serious risk, Grade 3

Authorisation/Restrictions according to EU REACH Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization		REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexamethyleneimine	111-49-9	-	-	-

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Hexamethyleneimine	111-49-9	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)? Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Convention (PIC)	Basel Convention (Hazardous Waste)
Hexamethyleneimine	111-49-9	Not applicable	Not applicable	Not applicable	Not applicable

	16. Other information
Prepared By	Health, Safety and Environmental Department Email: chem.techinfo@thermofisher.com www.thermofisher.com
Creation Date Revision Date Print Date Revision Summary	14-Mar-2012 29-Mar-2024 29-Mar-2024 New emergency telephone response service provider.
Disclaimer	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS