

SAFETY DATA SHEET

Creation Date 22-Sep-2009

Revision Date 29-Mar-2024

Revision Number 6

1. Identification

Product Name 1,6-Diisocyanatohexane

Cat No. : 43803

CAS No 822-06-0
Synonyms Hexamethylene diisocyanate

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute oral toxicity	Category 4
Acute Inhalation Toxicity - Vapors	Category 1
Skin Corrosion/Irritation	Category 1 C
Serious Eye Damage/Eye Irritation	Category 1
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Harmful if swallowed
Causes severe skin burns and eye damage
May cause respiratory irritation
May cause an allergic skin reaction
Fatal if inhaled
May cause allergy or asthma symptoms or breathing difficulties if inhaled

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wear respiratory protection
Wear protective gloves/protective clothing/eye protection/face protection
In case of inadequate ventilation wear respiratory protection
Contaminated work clothing should not be allowed out of the workplace

Response

Immediately call a POISON CENTER or doctor/physician

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth
Do NOT induce vomiting

Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

3. Composition/Information on Ingredients

Component	CAS No	Weight %
Hexamethylene diisocyanate	822-06-0	<=100

4. First-aid measures

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Causes burns by all exposure routes. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	130 °C / 266 °F
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
4

Flammability
1

Instability
1

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Environmental Precautions	Should not be released into the environment. Do not flush into surface water or sanitary

sewer system.

Methods for Containment and Clean Up Keep in suitable, closed containers for disposal. Soak up with inert absorbent material.

7. Handling and storage

Handling Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage. To maintain product quality: Keep refrigerated. Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place. Incompatible Materials. Acids. Water. Strong oxidizing agents. Strong bases. Alcohols. Amines.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
Hexamethylene diisocyanate	TWA: 0.005 ppm		TWA: 0.005 ppm TWA: 0.035 mg/m ³ Ceiling: 0.020 ppm Ceiling: 0.140 mg/m ³	TWA: 0.005 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Wear a NIOSH/MSHA or European Standard EN 149 approved full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.

Recommended Filter type: Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State	Liquid
Appearance	Colorless
Odor	pungent
Odor Threshold	No information available
pH	No information available
Melting Point/Range	-67 °C / -88.6 °F
Boiling Point/Range	255 °C / 491 °F
Flash Point	130 °C / 266 °F
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	

Upper	No data available
Lower	No data available
Vapor Pressure	0.05 mmHg @ 25 °C
Vapor Density	5.81
Specific Gravity	1.040
Solubility	Decomposes in contact with water
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	No information available
Decomposition Temperature	No information available
Viscosity	No information available
Molecular Formula	C8 H12 N2 O2
Molecular Weight	168.19

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Moisture sensitive.
Conditions to Avoid	Excess heat. Incompatible products. Exposure to moist air or water.
Incompatible Materials	Acids, Water, Strong oxidizing agents, Strong bases, Alcohols, Amines
Hazardous Decomposition Products	Nitrogen oxides (NO _x), Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	No information available.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Acute Toxicity

Product Information

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hexamethylene diisocyanate	738 mg/kg (Rat)	> 7000 mg/kg (Rabbit)	0.124 mg/L (Rat) 4 h

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	Causes burns by all exposure routes
Sensitization	No information available
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Hexamethylene diisocyanate	822-06-0	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects No information available

Reproductive Effects No information available.

Developmental Effects No information available.

Teratogenicity No information available.

STOT - single exposure Respiratory system
STOT - repeated exposure None known

Aspiration hazard No information available

Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing:
Product is a corrosive material. Use of gastric lavage or emesis is contraindicated.
Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

Endocrine Disruptor Information No information available

Other Adverse Effects .

12. Ecological information

Ecotoxicity

Contains a substance which is: Harmful to aquatic organisms. The product contains following substances which are hazardous for the environment. Reacts with water so no ecotoxicity data for the substance is available.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Hexamethylene diisocyanate	Not listed	LC50: = 26.1 mg/L, 96h static (Brachydanio rerio)	EC50 = 15.7 mg/L 30 min EC50 = 25.5 mg/L 15 min EC50 = 53.2 mg/L 5 min	Not listed

Persistence and Degradability Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2281
Proper Shipping Name HEXAMETHYLENE DIISOCYANATE
Hazard Class 6.1
Packing Group II

TDG

UN-No UN2281
Proper Shipping Name HEXAMETHYLENE DIISOCYANATE
Hazard Class 6.1
Packing Group II

IATA

UN-No UN2281
Proper Shipping Name HEXAMETHYLENE DIISOCYANATE
Hazard Class 6.1
Packing Group II

IMDG/IMO

UN-No UN2281
Proper Shipping Name HEXAMETHYLENE DIISOCYANATE
Hazard Class 6.1
Packing Group II

15. Regulatory information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Hexamethylene diisocyanate	822-06-0	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Hexamethylene diisocyanate	822-06-0	X	-	212-485-8	X	X	X	X	X	KE-18613

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
Hexamethylene diisocyanate	822-06-0	<=100	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Not applicable

Clean Air Act

Component	HAPS Data	Class 1 Ozone Depletors	Class 2 Ozone Depletors
Hexamethylene diisocyanate	X		-

OSHA - Occupational Safety and Health Administration

Not applicable

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
Hexamethylene diisocyanate	100 lb	-	100 lb 45.4 kg

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Hexamethylene diisocyanate	X	X	-	X	-

U.S. Department of Transportation

Reportable Quantity (RQ): Y
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexamethylene diisocyanate	822-06-0	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Hexamethylene diisocyanate	822-06-0	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Hexamethylene diisocyanate	822-06-0	Not applicable	Not applicable	Not applicable	Not applicable

16. Other information**Prepared By**

Health, Safety and Environmental Department
 Email: chem.techinfo@thermofisher.com

www.thermofisher.com

Creation Date 22-Sep-2009
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Revision Summary New emergency telephone response service provider.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS